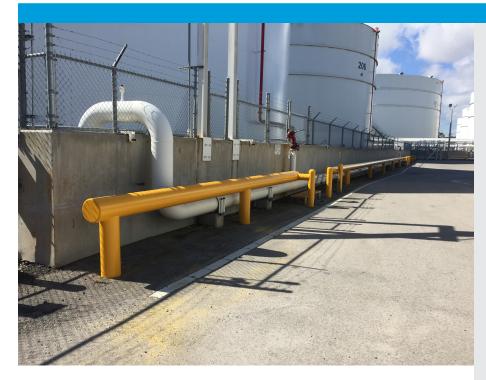


Product Case History



Safety Bollards & Rails

LOCATION: Fort Lauderdale, FL, United States

DATE OF APPLICATION: November 2015

MARKET: Oil & Gas - Midstream

TYPE: Maintenance

OWNER: Vecenergy

PROJECT SIZE: 625 Linear Feet

AREA COATED: 16" Tube Steel Safety Bollards & Valves

SUBSTRATE: Ferrous Metal (Carbon Steel)

EXPOSURE: Exterior Weathering - severe industrial - seacoast and

chemical environment

SURFACE PREP: SSPC-SP 3 (Power Tool Clean)

PRODUCTS: Carbothane 134 HG, Carbothane 134 Clear Coat, Rustbond

PROJECT DESCRIPTION:

The safety bollards and valves at Vecenergy's Fort Lauderdale terminal were in need of repairs. The original factory applied finish was faded and showing signs of wear and exposure to the harsh south Florida sunshine. Surface preparation options were limited as the terminals loading racks had to remain in service full-time as the project was completed. Nonsparking power tools were used to sand all surfaces prior to coatings application.

COATING SELECTION EXPLANATION:

The primer recommended was Rustbond, a clear penetrating primer/sealer applied at 1.0-2.0 mils DFT for it's ability to be applied over marginally prepared surfaces and obtain tenacious bond.

Carbothane 134HG (color #6666 Safety Yellow & color 5555 Safety Red) was provided for for its outstanding color and gloss retention properties to provide a long-term, aesthetically pleasing finish coat applied at 3.0-4.0 mils DFT.

For added UV protection and color stability Carbothane 134 Clear Coat was applied at 1.0-2.0 mils DFT.

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Safety Bollards & Rails

ADDITIONAL PHOTOS:









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