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	TARGET	RANGE	UNIT
ACCELERATOR A-20	1260	1250 – 1270	g/l
WATER	8.5	8.0 - 9.0	gal/bag
NOZZLE DENSITY	533	514 – 551	g/l

Yield: 43.7 BF/BAG (4.06 m2)

HOLD POINT: Yields measured in excess of 45.1 BF/Bag will result in dry densities below the minimum 15 PCF as published in the Underwriters Laboratories Inc.® Fire Resistance Directory.

Simplified Range (Carboline recommends nozzle yields be taken a minimum, 3 times per day. Carboline recommends the use of a 9/16 I.D orifice)

	Viol	d (*)		8.0	US/G	8.5	US/G	9.0	US/G	9.5	US/G	10.0	US/G	Dry
	riei	u()		30	L	32	L	34	L	36	L	38	L	(PCF)
3.81	m²	41.0	BF	54	47	5	67	5	86	6	06	62	26	16.5
3.93	m²	42.3	BF	53	31	5	550		569 588		88	607		16.0
4.06	m²	43.7	BF	5	14	5	533		51	5	69	58	38	15.5
4.19	m²	45.1	BF	49	98	5	15	5	33	5	51	50	69	15.0

(*) Yield based on 1-inch (25.4mm) thickness. All weights shown are measured in grams. Cup weights are based on an actual 1000ml (11) cup as supplied by Carboline (contact your local Carboline Fireproofing representative for cups).

Non-Carboline alternate cups can be purchased from major home improvement suppliers, these cups average 1038 ml when filled to the top. If utilizing these cups, multiply the cup weight by an average of 1.038 to provide accurate density/yield values.

Supplementary Information

Accelerator A-20 Mixing

(mix four 50 lb Bag/34 Gallons Water (total solution equals 44 gallons)

- 1. Mix accelerator A-20 as directed on the product data sheet. Allow bubbles in the solution to pop before checking density.
- 2. Use a 1-liter plastic container, place on scale and zero/tare container.
- 3. Fill the container level to the top with A-20 solution.
- 4. If weight is below 1265 g/l, add additional A-20 to mix until target is reached.
- 5. As an alternate to 1-3 above, place a hydrometer in the solution and determine the specific gravity.

	Accelerator A-20 Flow Rate (15 pcf)							
Bags/HR	Seconds to fill 1-liter	Alum. Pump Setting						
	cup	(%)						
5	318	5						
10	129	14						
15	84	24						
20	63	33						
25	51	43						
30	43	52						

Nozzle Density

- 1. Set the accelerator flow rate to a quick dribble.
- 2. Commence spraying and pump for roughly 60 seconds until the system stabilizes.
- 3. After 60 seconds, spray TYPE 5GP directly into the Carboline 1000ml cup. Position the nozzle 12-18" above the cup and overfill.
- 4. Strike off any excess TYPE 5GP and level to the top of the container. Wait a further 60 seconds or until such time the material has stopped swelling. Again, strike level with the top of the container.
- 5. Place an empty container on the scale and press "on/tare"
- Replace the tared container with the identical container, filled with TYPE 5GP and record the net weight.
- 7. Cross reference the above chart to determine yield and adjust injection flow rate as required.



Yield: 31.4 BF/BAG (2.91 m2)

	TARGET	RANGE	UNIT
WATER	8.5	8.0 - 9.0	gal/bag
NOZZLE DENSITY	741	716 - 767	g/l

Simplified Range (Carboline recommends nozzle yields be taken a minimum, 3 times per day. Carboline recommends the use of a 9/16 I.D orifice)

	Vial	d (*)		8.0	US/G	8.5	US/G	9.0	US/G	9.5	US/G	10.0	US/G	Dry Dopaity
	riei	u()		30	L	32	L	34	L	36	L	38	L	(PCF)
2.29	m²	24.6	BF	9	11	94	44	9	76	10	09	10	41	28.0
2.47	m²	26.5	BF	84	46	8	76	90	06	9:	37	96	67	26.0
2.67	m²	28.8	BF	78	81	80	809		837 865		65	893		24.0
2.91	m²	31.4	BF	7	16	74	41	70	67	79	93	8	18	22.0

(*) Yield based on 1-inch (25.4mm) thickness. All weights shown are measured in grams. Cup weights are based on an actual 1000ml (11) cup as supplied by Carboline (contact your local Carboline Fireproofing representative for cups).

Non-Carboline alternate cups can be purchased from major home improvement suppliers, these cups average 1038 ml when filled to the top. If utilizing these cups, multiply the cup weight by an average of 1.038 to provide accurate density/yield values.

Supplementary Information

Nozzle Density

- 1. Spray un-injected TYPE 5GP directly into the Carboline 1000ml cup. Position the nozzle 12-18" above the cup and overfill.
- 2. Strike off any excess TYPE 5GP and level to the top of the container.
- 3. Place an empty container on the scale and press "on/tare"
- 4. Replace the tared container with the identical container, filled with TYPE 5GP and record the net weight.
- 5. Cross reference the above simplified range to determine yield and adjust water, mixing time and/or air pressure accordingly.

Calculation

To calculate yield, follow the formula noted below:

Yield = 12 x (Gallons H²o/Bag x 8.34 + Bag Weight)/Nozzle Density

To convert g/L to pcf for Nozzle Density, follow the formula below:



Based on minimum pcf requirement as shown.

(>434 psf Bond Strength at a target dry density of **15.5** pcf) Yield: **43.7 BF/BAG (4.06 m2)**

	TARGET	RANGE	UNIT
ACCELERATOR A-20	1260	1250 – 1270	g/l
WATER	8.5	8.0 - 9.0	gal/bag
NOZZLE DENSITY	533	514 – 551	g/l

(>1,000 psf Bond Strength at a target dry density of **16.5** pcf) Yield: **41.0 BF/BAG (3.81 m2)**

	TARGET	RANGE	UNIT
ACCELERATOR A-20	1260	1250 – 1270	g/l
WATER	8.5	8.0 - 9.0	gal/bag
NOZZLE DENSITY	567	547 - 586	g/l

(>3000 psf Bond Strength at a target dry density of 22 pcf) Yield: 30.8 BF/BAG (2.86 m2)

	TARGET	RANGE	UNIT
ACCELERATOR A-20	1200	1190 - 1210	g/l
WATER	8.5	8.0 - 9.0	gal/bag
NOZZLE DENSITY	756	730 - 782	g/l

HOLD POINT: Yields measured in excess of 45.1 BF/Bag will result in dry densities below the minimum 15 PCF as published in the Underwriters Laboratories Inc.® Fire Resistance Directory.

Simplified Range (Carboline recommends nozzle yields be taken a minimum, 3 times per day. Carboline recommends the use of a 9/16 I.D orifice)

Heid () 30 L 32 L 34 L 36 L 38 L Deristy (PCF) 2.86 m ² 30.8 BF 730 756 782 808 834 22 3.49 m ² 37.6 BF 597 618 640 661 682 18.0 3.81 m ² 41.0 BF 547 567 586 606 626 16.5		Vial	d (*)		8.0	US/G	8.5	US/G	9.0	US/G	9.5	US/G	10.0	US/G	Dry Depaity
2.86 m ² 30.8 BF 730 756 782 808 834 22 3.49 m ² 37.6 BF 597 618 640 661 682 18.0 3.81 m ² 41.0 BF 547 567 586 606 626 16.5		riei	u()		30	L	32	L	34	L	36	L	38	L	(PCF)
3.49 m² 37.6 BF 597 618 640 661 682 18.0 3.81 m² 41.0 BF 547 567 586 606 626 16.5	2.86	m²	30.8	BF	7:	30	7	56	78	32	8	08	83	34	22
3.81 m² 41.0 BF 547 567 586 606 626 16.5	3.49	m²	37.6	BF	59	97	6	18	64	40	6	61	68	32	18.0
	3.81	m²	41.0	BF	54	47	56	567		586 606		06	626		16.5
4.06 m ² 43.7 BF 514 533 551 569 588 15.5	4.06	m²	43.7	BF	5	14	533		551 569		588		15.5		

(*) Yield based on 1-inch (25.4mm) thickness. All weights shown are measured in grams. Cup weights are based on an actual 1000ml (11) cup as supplied by Carboline (contact your local Carboline Fireproofing representative for cups).

Non-Carboline alternate cups can be purchased from major home improvement suppliers, these cups average 1038 ml when filled to the top. If utilizing these cups, multiply the cup weight by an average of 1.038 to provide accurate density/yield values.



SOUTHWEST TYPE 5MD™

SIMPLIFIED YIELD CHART – INJECTED

Supplementary Information

Accelerator A-20 Mixing

(**15.5- 16.5 PCF:** mix four 50 lb Bag/34 Gallons Water (total solution equals 44 gallons) (**22 PCF:** mix three 50 lb Bag/37.5 Gallons Water (total solution equals 45 gallons)

- 1. Mix accelerator A-20 as directed on the product data sheet. Allow bubbles in the solution to pop before checking density.
- 2. Use a 1-liter plastic container, place on scale and zero/tare container.
- 3. Fill the container level to the top with A-20 solution.
- 4. If weight is below 1265 g/l, add additional A-20 to mix until target is reached.
- 5. As an alternate to 1-3 above, place a hydrometer in the solution and determine the specific gravity.

	Accelerator A-20	Flow Rate (15 pcf)
Bags/HR	Seconds to fill 1-liter	Alum. Pump Setting
	cup	(%)
5	318	5
10	129	14
15	84	24
20	63	33
25	51	43
30	43	52

	Accelerator A-20 Flow Rate (16.5 pcf)							
Bags/HR	Seconds to fill 1-liter	Alum. Pump Setting						
	cup	(%)						
5	1637	1						
10	278	6						
15	163	11						
20	117	16						
25	93	21						
30	77	27						

Nozzle Density

- 1. Set the A-20 solution flow rate to a quick dribble.
- 2. Commence spraying and pump for roughly 60 seconds until the system stabilizes.
- 3. After 60 seconds, spray TYPE 5MD directly into the Carboline 1000ml cup. Position the nozzle 12-18" above the cup and overfill.
- 4. Strike off any excess TYPE 5MD and level to the top of the container. Wait a further 60 seconds or until such time the material has stopped swelling. Again, strike level with the top of the container.
- 5. Place an empty container on the scale and press "on/tare"
- Replace the tared container with the identical container, filled with TYPE 5MD and record the net weight.
- Cross reference the above chart to determine yield and adjust injection flow rate as required based on bond strength requirements. A minimum density of 16.5 pcf is required to meet 1,000 psf bond strength.

Calculation

To calculate yield, follow the formula noted below:

Yield = 12 x (Gallons H²o/Bag x 8.34 + Bag Weight)/Nozzle Density

To convert g/L to pcf for Nozzle Density, follow the formula below:



Based on minimum 22 pcf. Requirement

	TARGET	RANGE	UNIT				
WATER	8.5	8.0 - 9.0	gal/bag				
NOZZLE DENSITY	741	716 - 767	g/l				

Vield: 31 4 BE/BAG (2 91 m2)

Simplified Range (Carboline recommends nozzle yields be taken a minimum, 3 times per day. Carboline recommends the use of a 9/16 I.D orifice)

Yield (*)			8.0	US/G	8.5	US/G	9.0	US/G	9.5	US/G	10.0	US/G	Dry Density	
			30	L	32	L	34	L	36	L	38	L	(PCF)	
2.29	m²	24.6	BF	9	11	944		9	76	6 1009		1041		28.0
2.47	m²	26.5	BF	84	46	876		9	906		37	90	67	26.0
2.67	m²	28.8	BF	78	81	80	809		837		65	893		24.0
2.91	m²	31.4	BF	7	716 741		41	7	67	79	93	8	18	22.0

(*) Yield based on 1-inch (25.4mm) thickness. All weights shown are measured in grams. Cup weights are based on an actual 1000ml (11) cup as supplied by Carboline (contact your local Carboline Fireproofing representative for cups).

Non-Carboline alternate cups can be purchased from major home improvement suppliers, these cups average 1038 ml when filled to the top. If utilizing these cups, multiply the cup weight by an average of 1.038 to provide accurate density/yield values.

Supplementary Information

Nozzle Density

- 1. Spray un-injected TYPE 5MD directly into the Carboline 1000ml cup. Position the nozzle 12-18" above the cup and overfill.
- 2. Strike off any excess TYPE 5MD and level to the top of the container.
- 3. Place an empty container on the scale and press "on/tare"
- 4. Replace the tared container with the identical container, filled with TYPE 5MD and record the net weight.
- 5. Cross reference the above simplified range to determine yield and adjust water, mixing time and/or air pressure accordingly.

Calculation

To calculate yield, follow the formula noted below:

Yield = 12 x (Gallons H²o/Bag x 8.34 + Bag Weight)/Nozzle Density

To convert g/L to pcf for Nozzle Density, follow the formula below:



	TARGET	RANGE	UNIT
ACCELERATOR A-20	1260	1250 – 1270	g/l
WATER	12.0	11.0 – 13.0	gal/bag
NOZZLE DENSITY	569	551 - 588	g/l

Yield: 43.7 BF/BAG (4.06 m2)

HOLD POINT: Yields measured in excess of 45.1 BF/Bag will result in dry densities below the minimum 15 PCF as published in the Underwriters Laboratories Inc.® Fire Resistance Directory.

Simplified Range (Carboline recommends nozzle yields be taken a minimum, 3 times per day. Carboline recommends the use of a 9/16 I.D orifice)

Vield (*)				9.0	US/G	10.0	US/G	11.0	US/G	12.0	12.0 US/G		US/G	Dry Density	
			30	L	32	L	34	L	36	L	38	L	(PCF)		
3.81	m²	41.0	BF	547		567		586		606		626		16.5	
3.93	m²	42.3	BF	53	531		550		69	5	38	60)7	16.0	
4.06	m²	43.7	BF	5	514		533		551		69	588		15.5	
4.19	m²	45.1	BF	498		515		53	33 551		51	50	69	15.0	

(*) Yield based on 1-inch (25.4mm) thickness. All weights shown are measured in grams. Cup weights are based on an actual 1000ml (1I) cup as supplied by Carboline (contact your local Carboline Fireproofing representative for cups).

Non-Carboline alternate cups can be purchased from major home improvement suppliers, these cups average 1038 ml when filled to the top. If utilizing these cups, multiply the cup weight by an average of 1.038 to provide accurate density/yield values.

Supplementary Information

Accelerator A-20 Mixing

(mix four 50 lb Bag/34 Gallons Water (total solution equals 44 gallons)

- 1. Mix accelerator A-20 as directed on the product data sheet. Allow bubbles in the solution to pop before checking density.
- 2. Use a 1-liter plastic container, place on scale and zero/tare container.
- 3. Fill the container level to the top with A-20 solution.
- 4. If weight is below 1260 g/l, add additional A-20 to mix until target is reached.
- 5. As an alternate to 1-3 above, place a hydrometer in the solution and determine the specific gravity.

	Accelerator A-20 F	Flow Rate (15 pcf)					
Bags/HR	Seconds to fill 1-liter	Alum. Pump Setting					
	cup	(%)					
5	318	5					
10	129	14					
15	84	24					
20	63	33					
25	51	43					
30	43	52					

Nozzle Density

- 1. Set the accelerator flow rate to a quick dribble.
- 2. Commence spraying and pump for roughly 60 seconds until the system stabilizes.
- 3. After 60 seconds, spray TYPE 5AR directly into the Carboline 1000ml cup. Position the nozzle 12-18" above the cup and overfill.
- 4. Strike off any excess TYPE 5AR and level to the top of the container. Wait a further 60 seconds or until such time the material has stopped swelling. Again, strike level with the top of the container.
- 5. Place an empty container on the scale and press "on/tare"
- 6. Replace the tared container with the identical container, filled with TYPE 5AR and record the net weight.
- 7. Cross reference the above chart to determine yield and adjust injection flow rate as required



Yield: 32.7 BF/BAG (2.94 m2)

	TARGET	RANGE	UNIT
ACCELERATOR A-20	1275	1250 – 1300	g/l
WATER	10.5	10.0 – 11.0	gal/bag
NOZZLE DENSITY	809	784 - 833	g/l

HOLD POINT: Yields measured in excess of 32.7 BF/Bag will result in dry densities below the minimum 22 PCF as published in the Underwriters Laboratories Inc.® Fire Resistance Directory.

Simplified Range (Carboline recommends nozzle yields be taken a minimum, 3 times per day. Carboline recommends the use of a 9/16 to 5/8 I.D orifice)

Vield (*)			9.0	US/G	9.5	US/G	10	US/G	10.5	US/G	11.0	US/G	Dry Dopaity	
rield (*)			34	L	36	L	38	L	40	L	42	L	(PCF)	
2.68	m²	28.8	BF	83	835		63	891		919		947		25.0
2.79	m²	30.0	BF	802		829		8	55	88	32	90	09	24.0
2.91	m²	31.3	BF	76	768		794		820		45	871		23.0
3.04	m²	32.7	BF	7:	35	760		78	84	809		833		22.0

(*) Yield based on 1-inch (25.4mm) thickness. All weights shown are measured in grams. Cup weights are based on an actual 1000ml (11) cup as supplied by Carboline (contact your local Carboline Fireproofing representative for cups).

Non-Carboline alternate cups can be purchased from major home improvement suppliers, these cups average 1038 ml when filled to the top. If utilizing these cups, multiply the cup weight by an average of 1.038 to provide accurate density/yield values.

Supplementary Information

Accelerator A-20 Mixing

(mix four 50 lb Bag/34 Gallons Water (total solution equals 46 gallons)

- 1. Mix accelerator A-20 as directed on the product data sheet. Allow bubbles in the solution to pop before checking density.
- 2. Use a 1-liter plastic container, place on scale and zero/tare container.
- 3. Fill the container level to the top with A-20 solution.
- 4. If weight is below 1250 g/l, add additional A-20 to mix until target is reached.
- 5. Target flow rate for Accelerator A-20 to fill a 1liter cup is 120 seconds.

Nozzle Density

- 1. Set the accelerator flow rate to a quick dribble.
- 2. Commence spraying and pump for roughly 60 seconds until the system stabilizes.
- 3. After 60 seconds, spray TYPE 7GP directly into the Carboline 1000ml cup. Position the nozzle 12-18" above the cup and fill.
- 4. Place an empty container on the scale and press "on/tare"
- 5. Replace the tared container with the identical container, filled with TYPE 7GP and record the net weight.
- 6. Cross reference the above chart to determine yield and adjust injection flow rate as required.



Based on minimum 22 pcf. Requirement

		(=:•+ ==)	
	TARGET	RANGE	UNIT
WATER	10.5	10.0 - 11.0	gal/bag
NOZZLE DENSITY	809	784 - 833	g/l

Vield: 32 7 BE/BAG (2 94 m2)

Simplified Range (Carboline recommends nozzle yields be taken a minimum, 3 times per day. Carboline recommends the use of a 9/16 to 5/8 I.D orifice)

Yield (*)				9.0	US/G	9.5	US/G	10	US/G	10.5	US/G	11.0	US/G	Dry
field ()			34	L	36	L	38	L	40	L	42	L	(PCF)	
2.68	m²	28.8	BF	8	835		863		891		19	947		25.0
2.79	m²	30.0	BF	80	02	829		8	55	8	32	90	09	24.0
2.91	m²	31.3	BF	70	68	79	94	820		845		871		23.0
3.04	m²	32.7	BF	735		760		78	84	809		833		22.0

(*) Yield based on 1-inch (25.4mm) thickness. All weights shown are measured in grams. Cup weights are based on an actual 1000ml (1I) cup as supplied by Carboline (contact your local Carboline Fireproofing representative for cups).

Non-Carboline alternate cups can be purchased from major home improvement suppliers, these cups average 1038 ml when filled to the top. If utilizing these cups, multiply the cup weight by an average of 1.038 to provide accurate density/yield values.

Supplementary Information

Nozzle Density

- 1. Spray un-injected TYPE 7GP directly into the Carboline 1000ml cup. Position the nozzle 12-18" above the cup and overfill.
- 2. Strike off any excess TYPE 7GP and level to the top of the container.
- 3. Place an empty container on the scale and press "on/tare"
- Replace the tared container with the identical container, filled with TYPE 7GP and record the net weight.
- 5. Cross reference the above simplified range to determine yield and adjust water, mixing time and/or air pressure accordingly.

Calculation

To calculate yield, follow the formula noted below:

Yield = 12 x (Gallons H²o/Bag x 8.34 + Bag Weight)/Nozzle Density

To convert g/L to pcf for Nozzle Density, follow the formula below:



Based on minimum 22 pcf. Requirement

		(2.04112)	
	TARGET	RANGE	UNIT
WATER	9.5	9.0 - 10.0	gal/bag
NOZZLE DENSITY	786	760 - 811	g/l

Vield: 31 6 BE/BAG (2 94 m2)

Simplified Range (Carboline recommends nozzle yields be taken a minimum, 3 times per day. Carboline recommends the use of a 3/8 to 5/8 I.D orifice)

Yield (*)				9.0	US/G	9.5	US/G	10	US/G	10.5	US/G	11.0	US/G	Dry Dopaity
field ()			34	L	36	L	38	L	40	L	42	L	(PCF)	
2.59	m²	27.8	BF	86	864		893		22	951		979		25.0
2.69	m²	29.0	BF	83	30	857		88	85	9	13	94	40	24.0
2.81	m²	30.3	BF	79	95	82	821		848		75	901		23.0
2.94	m²	31.6	BF	760		786		8	11	836		862		22.0

(*) Yield based on 1-inch (25.4mm) thickness. All weights shown are measured in grams. Cup weights are based on an actual 1000ml (11) cup as supplied by Carboline (contact your local Carboline Fireproofing representative for cups).

Non-Carboline alternate cups can be purchased from major home improvement suppliers, these cups average 1038 ml when filled to the top. If utilizing these cups, multiply the cup weight by an average of 1.038 to provide accurate density/yield values.

Supplementary Information

Nozzle Density

- 1. Spray un-injected TYPE 7TB directly into the Carboline 1000ml cup. Position the nozzle 12-18" above the cup and overfill.
- 2. Strike off any excess TYPE 7TB and level to the top of the container.
- 3. Place an empty container on the scale and press "on/tare"
- 4. Replace the tared container with the identical container, filled with TYPE 7TB and record the net weight.
- 5. Cross reference the above simplified range to determine yield and adjust water, mixing time and/or air pressure accordingly.

Calculation

To calculate yield, follow the formula noted below:

Yield = 12 x (Gallons H²o/Bag x 8.34 + Bag Weight)/Nozzle Density

To convert g/L to pcf for Nozzle Density, follow the formula below:



Based on minimum 40 pcf. Requirement

Yield: 18.6 BF/BAG (1.63 m2)											
	TARGET	RANGE	UNIT								
WATER	7.0	6.5 – 7.5	gal/bag								
NOZZLE DENSITY	1121	1078 - 1164	g/l								

Simplified Range (Carboline recommends nozzle yields be taken a minimum, 3 times per day. Carboline recommends the use of a 1/2 I.D orifice)

Yield (*)			6.5	US/G	7.0	US/G	7.5	US/G	8.0	US/G	8.5	US/G	Dry Density	
			24	L	26	L	28	L	30	L	32	L	(PCF)	
1.63	m²	17.5	BF	11	45	1191		12	37	1282		1328		42.5
1.73	m²	18.6	BF	10	78	1121		11	64	12	07	1250		40.0
1.84	m²	19.8	BF	10	10	10	1051		1091 1		32	11	72	37.5
1.97	m²	21.3	BF	94	43	981		981 1018 1056 1094		1056		94	35.0	

(*) Yield based on 1-inch (25.4mm) thickness. All weights shown are measured in grams. Cup weights are based on an actual 1000ml (11) cup as supplied by Carboline (contact your local Carboline Fireproofing representative for cups).

Non-Carboline alternate cups can be purchased from major home improvement suppliers, these cups average 1038 ml when filled to the top. If utilizing these cups, multiply the cup weight by an average of 1.038 to provide accurate density/yield values.

Supplementary Information

Nozzle Density

- 1. Spray un-injected TYPE 7HD directly into the Carboline 1000ml cup. Position the nozzle 12-18" above the cup and overfill.
- 2. Strike off any excess TYPE 7HD and level to the top of the container.
- 3. Place an empty container on the scale and press "on/tare"
- 4. Replace the tared container with the identical container, filled with TYPE 7HD and record the net weight.
- 5. Cross reference the above simplified range to determine yield and adjust water, mixing time and/or air pressure accordingly.

Calculation

To calculate yield, follow the formula noted below:

Yield = 12 x (Gallons H²o/Bag x 8.34 + Bag Weight)/Nozzle Density

To convert g/L to pcf for Nozzle Density, follow the formula below: