



Safety Data Sheet

Prepared in Accordance with HCS 29
C.F.R. 1910.1200

1. Identification of the Substance/Mixture and the Company/Undertaking

- | | | | |
|--|--|-------------------------|------------|
| 1.1 Product Identifier | 0629A1NL | Revision Date: | 12/05/2022 |
| Product Name: | PHENOLINE 311
PRIMER PART A | Supersedes Date: | 01/24/2020 |
| 1.2 Relevant identified uses of the substance or mixture and uses advised against | Component of multicomponent industrial coatings - Industrial use. | | |
| 1.3 Details of the supplier of the safety data sheet | | | |
| Manufacturer: | Carboline Global Inc.
2150 Schuetz Road
St. Louis, MO USA 63146 | | |
| | Regulatory / Technical Information:
Contact Carboline Technical Services at
1-800-848-4645 | | |
| Datasheet Produced by: | Schlereth, Ken - regulatory@carboline.com | | |
| 1.4 Emergency telephone number: | CHEMTREC 1-800-424-9300 (Inside US)
CHEMTREC +1 703 5273887 (Outside US)
HEALTH - Pittsburgh Poison Control 1-412-681-6669 | | |

2. Hazard Identification

2.1 Classification of the substance or mixture

Hazardous to the aquatic environment, Chronic, category 3
Carcinogenicity, category 1A
Flammable Liquid, category 2
Skin Irritation, category 2
Skin Sensitizer, category 1

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

PARACHLOROBENZO TRIFLUORIDE, EPOXY PHENOL NOVOLAC RESIN, MICROCRYSTALLINE SILICA

HAZARD STATEMENTS

Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Carcinogenicity, category 1A	H350-1A	May cause cancer.
Hazardous to the aquatic environment, Chronic, category 3	H412	Harmful to aquatic life with long lasting effects.

PRECAUTION PHRASES

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P235	Keep cool.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P308+313	IF exposed or concerned: Get medical advice/attention
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P403+233	Store in a well-ventilated place. Keep container tightly closed.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients

<u>Name According to EEC</u>	<u>EINEC No.</u>	<u>CAS-No.</u>	<u>%</u>	<u>Classifications</u>	
EPOXY PHENOL NOVOLAC RESIN	701-263-0	9003-36-5	10 - <25	H315-317-411	Aquatic Chronic 2, Skin Irrit. 2, Skin Sens. 1
PARACHLOROBENZO TRIFLUORIDE	202-681-1	98-56-6	2.5 - <10	H226-315-317-319-335	

TERT-BUTYL ACETATE	208-760-7	540-88-5	2.5 - <10	H225-332-335-336	
TITANIUM DIOXIDE	236-675-5	13463-67-7	2.5 - <10		
METHYL N-AMYL KETONE	203-767-1	110-43-0	2.5 - <10	H226-302-332	Acute Tox. 4 Inhalation, Acute Tox. 4 Oral, Flam. Liq. 3
META-XYLENE	203-576-3	108-38-3	1.0 - <2.5	H312-315-332	
ETHYL BENZENE	202-849-4	100-41-4	0.1 - <1.0	H225-304-315-319-332-351-373-412	Acute Tox. 4 Inhalation, Aquatic Chronic 3, Asp. Tox. 1, Carc. 2, Eye Irrit. 2, Flam. Liq. 2, Skin Irrit. 2, STOT RE 2
MICROCRYSTALLINE SILICA	238-878-4	14808-60-7	0.1 - <1.0	H350-372	Carc. 1A, STOT RE 1

<u>CAS-No.</u>	<u>M-Factors</u>
9003-36-5	0
98-56-6	0
540-88-5	0
13463-67-7	0
110-43-0	0
108-38-3	0
100-41-4	0
14808-60-7	0

Remarks: CAS No 13463-67-7: Note 10

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

AFTER INHALATION: Give oxygen or artificial respiration if needed. Remove person to fresh air. If signs/symptoms continue, get medical attention.

AFTER SKIN CONTACT: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation persists, call a physician.

AFTER EYE CONTACT: Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

AFTER INGESTION: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If swallowed, call a poison control centre or doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

Harmful if swallowed. Irritating to eyes and skin. Risk of serious damage to the lungs (by aspiration). Vapours may cause drowsiness and dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

When symptoms persist or in all cases of doubt seek medical advice.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Flammable liquid. Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Vapors may travel to areas away from work site before igniting/flashing back to vapor source. Provide adequate ventilation. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Keep away from heat/sparks/open

flames/hot surfaces. - No smoking. Electrical installations / working materials must comply with the technological safety standards. Wear shoes with conductive soles.

FOR SAFETY REASONS NOT TO BE USED: No Information

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

SPECIAL FIREFIGHTING PROCEDURES: In the event of fire, wear self-contained breathing apparatus. Cool containers / tanks with water spray. Flammable.

SPECIAL FIREFIGHTING PROTECTION EQUIPMENT: No Information

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Evacuate personnel to safe areas. Remove all sources of ignition. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. For personal protection see section 8.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

No Information

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Prepare the working solution as given on the label(s) and/or the user instructions. Do not breathe vapours or spray mist. Ensure all equipment is electrically grounded before beginning transfer operations. Do not use sparking tools. Do not get in eyes, on skin, or on clothing. Use only with adequate ventilation/personal protection. Wash thoroughly after handling.

PROTECTION AND HYGIENE MEASURES : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Heat, flames and sparks.

STORAGE CONDITIONS: Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
EPOXY PHENOL NOVOLAC RESIN	9003-36-5	N/E	N/E	N/E
PARACHLORO BENZO TRIFLUORIDE	98-56-6	N/E	N/E	N/E
TERT-BUTYL ACETATE	540-88-5	50 PPM	150 PPM	N/E
TITANIUM DIOXIDE	13463-67-7	10 mg/m ³	N/E	N/E
METHYL N-AMYL KETONE	110-43-0	50 PPM	N/E	N/E
META-XYLENE	108-38-3	100 PPM	150 PPM	N/E
ETHYL BENZENE	100-41-4	20 PPM	125 ppm	
MICROCRYSTALLINE SILICA	14808-60-7	0.025 MGM ³	N/E	N/E

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
EPOXY PHENOL NOVOLAC RESIN	9003-36-5	N/E	N/E
PARACHLORO BENZO TRIFLUORIDE	98-56-6	N/E	N/E
TERT-BUTYL ACETATE	540-88-5	950 MGM ³ , 200 PPM	N/E
TITANIUM DIOXIDE	13463-67-7	15 MGM ³	N/E
METHYL N-AMYL KETONE	110-43-0	465 MGM ³ , 100 PPM	N/E
META-XYLENE	108-38-3	100.00 PPM	N/E
ETHYL BENZENE	100-41-4	435 MGM ³ , 100 PPM	545 MGM ³ , 125 PPM
MICROCRYSTALLINE SILICA	14808-60-7	0.05 MGM ³	N/E

FURTHER ADVICE: Refer to the regulatory exposure limits for the workforce enforced in each country. Some components may not have been classified under the EU CLP Regulation.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. Use only with ventilation to keep levels below exposure guidelines reported in this document. User should test and monitor exposure levels to ensure all personnel are below guidelines. If not sure, or not able to monitor, use State or federally approved supplied air respirator. For silica containing coatings in a liquid state, and/or if no exposure limits are established above, air-supplied respirators are generally not required.

EYE PROTECTION: Safety glasses with side-shields.

HAND PROTECTION: Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Impervious gloves. Request information on glove permeation properties from the glove supplier. Lightweight protective clothing

OTHER PROTECTIVE EQUIPMENT: Ensure that eyewash stations and safety showers are close to the workstation location.

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined

areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Red, Viscous Liquid
Physical State	Liquid
Odor	Epoxy
Odor threshold	N/D
pH	N/D
Melting point / freezing point (°C)	N/D
Boiling point/range (°C)	176 F (80 C) - 392 F (200 C)
Flash Point (°C)	70F (21C)
Evaporation rate	Slower Than Ether
Flammability (solid, gas)	Not determined
Upper/lower flammability or explosive limits	0.9 - 10.5
Vapour Pressure, mmHg	N/D
Vapour density	Heavier than Air
Relative density	Not determined
Solubility in / Miscibility with water	N/D
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Viscosity	Unknown
Explosive properties	Not determined
Oxidising properties	Not determined

9.2 Other information

VOC Content g/l:	231
Specific Gravity (g/cm³)	2.15

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Heat, flames and sparks.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition productsCarbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.**11. Toxicological Information****11.1 Information on toxicological effects****Acute Toxicity:**

Oral LD50: N/D

Inhalation LC50: N/D

Irritation: Skin Irritation, category 2**Corrosivity:** Unknown**Sensitization:** Skin Sensitizer, category 1**Repeated dose toxicity:** Unknown**Carcinogenicity:** Unknown**Mutagenicity:** Unknown**Toxicity for reproduction:** Unknown**STOT-single exposure:** No Information**STOT-repeated exposure:** No Information**Aspiration hazard:** No Information

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
9003-36-5	EPOXY PHENOL NOVOLAC RESIN	>5000 mg/kg, oral, rat		Not Available	0.000	0.000
98-56-6	PARACHLOROBENZO TRIFLUORIDE	6800 mg/kg, oral, rat	3300 mg/kg, dermal, rabbit	4479 ppm	0.000	0.000
540-88-5	TERT-BUTYL ACETATE	3160 mg/kg, oral, rat	Not Available	4000 ppm/6 hours, rat inhalation	0.000	0.000
13463-67-7	TITANIUM DIOXIDE	25000 mg/kg, oral (rat)	Not Available	Not Available	No Information	No Information
110-43-0	METHYL N-AMYL KETONE	1670 mg/kg rat oral	Not Available	2000 ppm, 4 hours	0.000	0.000
108-38-3	META-XYLENE	Not Available	Not Available	Not Available	0.000	0.000
100-41-4	ETHYL BENZENE	3500 mg/kg rat, oral	>5000 mg/l, dermal rabbit	17.2 mg/L Inh, Rat, 4Hr	0.000	0.000

14808-60-7 MICROCRYSTALLINE SILICA 22500 mg/kg Not Available Not Available 0.000 0.000

Additional Information:

This product may contain Ethyl Benzene, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. Constituents of this product may include crystalline silica which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group 1 carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities. Constituents may also include abestiform or non-asbestiform tremolite or other silicates as impurities, and above dei minimus exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia):	Unknown
IC50 72hr (Algae):	Unknown
LC50 96hr (fish):	Unknown

12.2 Persistence and degradability: Unknown**12.3 Bioaccumulative potential:** Unknown**12.4 Mobility in soil:** Unknown**12.5 Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/vPvB in accordance with Annex XIII.**12.6 Other adverse effects:** Unknown

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
9003-36-5	EPOXY PHENOL NOVOLAC RESIN	1.6 mg/l (Daphnia Magna)	1.8 mg/l (Green Algae)	0.55 mg/l (Rainbow Trout)
98-56-6	PARACHLOROBENZO TRIFLUORIDE	2 mg/l (Daphnia magna)	No information	3 mg/l (Zebra fish)
540-88-5	TERT-BUTYL ACETATE	No information	No information	No information
13463-67-7	TITANIUM DIOXIDE	No information	No information	No information
110-43-0	METHYL N-AMYL KETONE	No information	No information	126 - 137 mg/L - Pimephales promelas
108-38-3	META-XYLENE	No information	No information	No information
100-41-4	ETHYL BENZENE	1.8 mg/l (Daphnia Magna)	4.6 mg/l (Green Algae)	4.2 mg/l (Rainbow Trout)
14808-60-7	MICROCRYSTALLINE SILICA	No information	No information	No information

13. Disposal Considerations

13.1 WASTE TREATMENT METHODS: Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of in accordance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

14.1 UN number	UN 1263
14.2 UN proper shipping name	Paint
Technical name	N/A
14.3 Transport hazard class(es)	3
Subsidiary shipping hazard	N/A
14.4 Packing group	II
14.5 Environmental hazards	Unknown
14.6 Special precautions for user	Unknown
EmS-No.:	F-E, S-E
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	N/A

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

U.S. Federal Regulations: As follows -

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>%</u>
META-XYLENE	108-38-3	1.5623723
PARA-XYLENE	106-42-3	0.6792923
ETHYL BENZENE	100-41-4	0.6458407
ORTHO-XYLENE	95-47-6	0.4924869
TOLUENE	108-88-3	0.0166427
TERT BUTYL ALCOHOL	75-65-0	0.0155055
CUMENE	98-82-8	0.000513
1,2,4 TRIMETHYLBENZENE	95-63-6	0.000513
BENZENE	71-43-2	0.0003396

Toxic Substances Control Act:

All components of this product are either listed on the TSCA Inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
PARACHLOROBENZO TRIFLUORIDE	98-56-6

U.S. State Regulations: As follows -**New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
HEMATITE	1317-60-8
BARITE	13462-86-7

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

<u>Chemical Name</u>	<u>CAS-No.</u>
HEMATITE	1317-60-8
BARITE	13462-86-7

CALIFORNIA PROPOSITION 65

WARNING: Cancer and Reproductive Harm -- www.P65Warnings.ca.gov

International Regulations: As follows -*** Canadian DSL:**

All chemical ingredients included on inventory (DSL)

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Reasons for revision

No Information

The information contained herein is, to the best of our knowledge and belief accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results,

and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state, and local laws and regulations.